

# VANDAR<sup>®</sup> 2100

unreinforced high impact resistant PBT alloy/blend; good low temperature properties

Vandar 2100 is a polyester alloy designed to offer maximum impact strength at room and low temperatures. This unfilled compound is characterized by outstanding chemical resistance, dimensional stability, paintability, and toughness.

## Product information

Part Marking Code	PBT-HI	ISO 11469
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## Rheological properties

Moulding shrinkage range, parallel	1.7 - 2.2 %	ISO 294-4, 2577
Moulding shrinkage range, normal	1.7 - 2.2 %	ISO 294-4, 2577

## Typical mechanical properties

Tensile Modulus	1700 MPa	ISO 527-1/-2
Yield stress, 50mm/min	40 MPa	ISO 527-1/-2
Yield strain, 50mm/min	4 %	ISO 527-1/-2
Stress at 50% strain	26 MPa	ISO 527-1/-2
Stress at break, 50mm/min	28 MPa	ISO 527-1/-2
Nominal strain at break	>50 %	ISO 527-1/-2
Flexural Modulus	1650 MPa	ISO 178
Flexural Strength	53 MPa	ISO 178
Charpy impact strength, 23°C	NB kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	NB kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	80 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	16 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	70 kJ/m <sup>2</sup>	ISO 180/1A
Hardness, Rockwell, M-scale	109	ISO 2039-2

## Thermal properties

Melting temperature, 10°C/min	225 °C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	60 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	50 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	110 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	130 E-6/K	ISO 11359-1/-2

## Flammability

Burning Behav. at thickness h	HB class	UL 94
Thickness tested	1.60 mm	UL 94

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## Electrical properties

Relative permittivity, 100Hz	4	IEC 62631-2-1
Relative permittivity, 1MHz	3.6	IEC 62631-2-1
Dissipation factor, 100Hz	70 E-4	IEC 62631-2-1
Dissipation factor, 1MHz	200 E-4	IEC 62631-2-1
Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E14 Ohm	IEC 62631-3-2
Electric strength	24 kV/mm	IEC 60243-1

## Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Water absorption, 2mm	0.45 %	Sim. to ISO 62
Density	1230 kg/m <sup>3</sup>	ISO 1183

## Injection

Drying Temperature	120 - 130 °C
Drying Time, Dehumidified Dryer	4 h
Processing Moisture Content	0.02 %
Max. mould temperature	65 - 96 °C
Injection speed	medium-fast

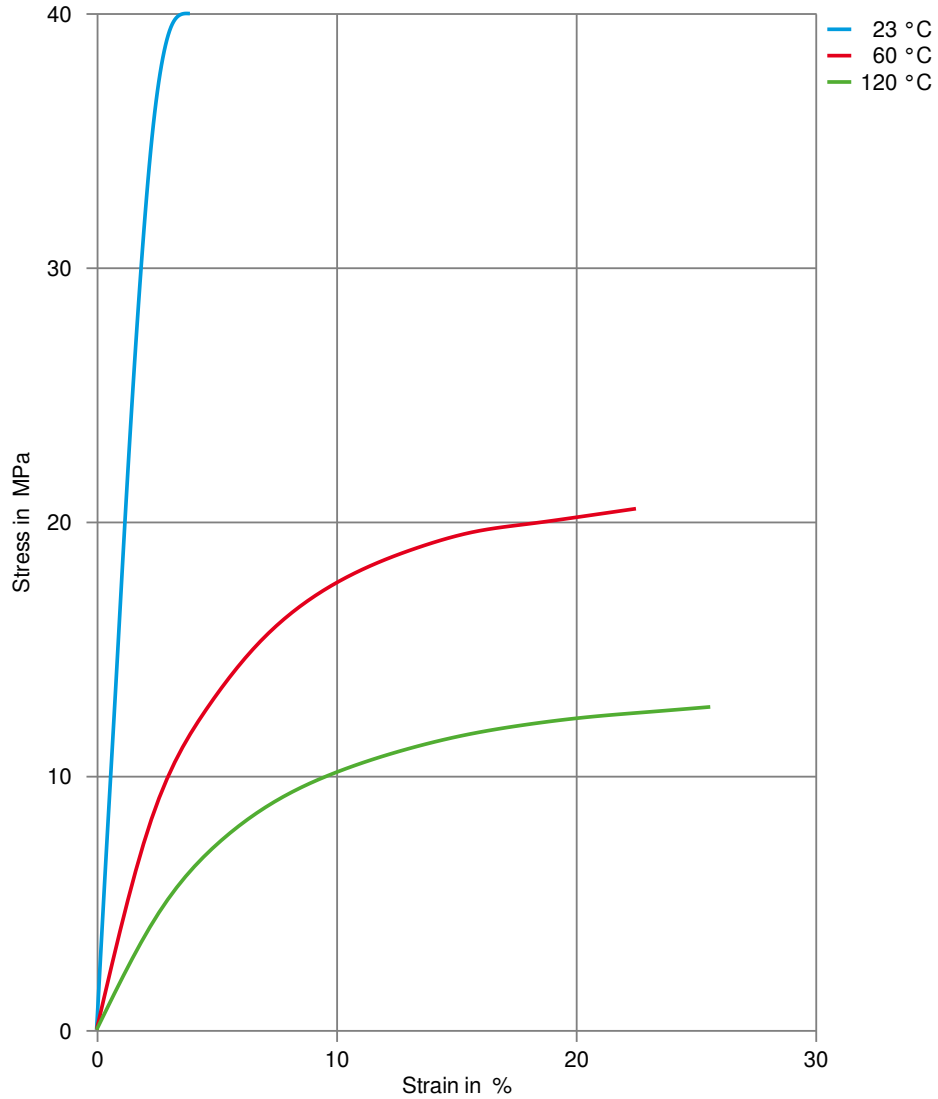
## Additional information

Injection molding	Rear Temperature 450-480(230-250) deg F (deg C)
	Center Temperature 460-490(235-255) deg F (deg C)
	Front Temperature 470-500(240-260) deg F (deg C)
	Nozzle Temperature 470-510(240-265) deg F (deg C)
	Melt Temperature 470-510(240-265) deg F (deg C)
	Mold Temperature 100-200(40-95 deg F (deg C)
	Back Pressure 0-50 psi
	Screw Speed Moderate
	Injection Speed Fast

Injection speed, injection pressure and holding pressure have to be optimized to the individual article geometry. To avoid material degradation during processing low back pressure and minimum screw speed have to be used. Overheating of the material has to be avoided, in particular for flame retardant grades. Up to 25% clean and dry regrind may be used.

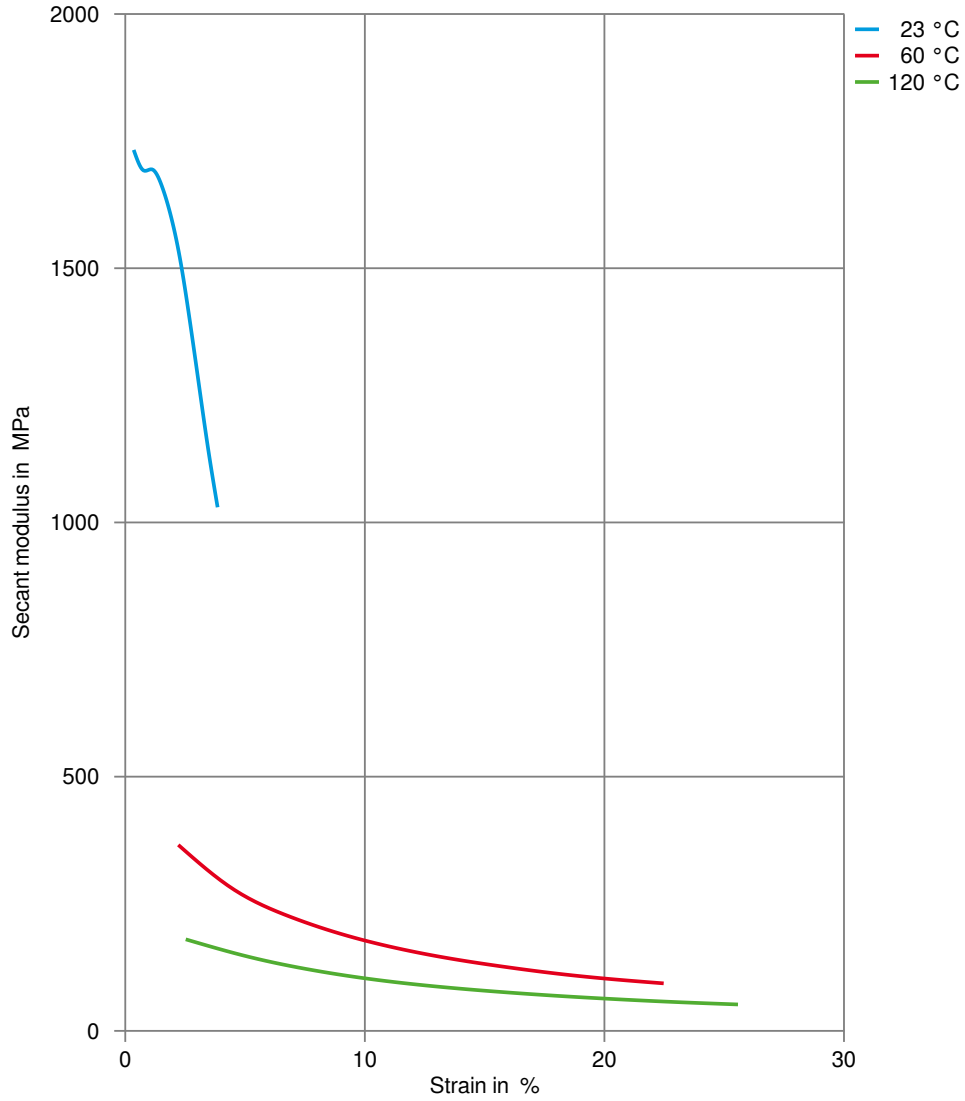
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## Stress-strain



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## Secant modulus-strain



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## Processing Texts

Pre-drying	To avoid hydrolytic degradation during processing, Vandar resins have to be dried to a moisture level equal to or less than 0.02%. Drying should be done in a dehumidifying hopper dryer capable of dewpoints <-40°F (-40°C) at 250°F (121°C) for 4 hours.
Longer pre-drying times/storage	For subsequent storage of the material in the dryer until processed (<= 60 h) it is necessary to lower the temperature to 100° C.
Injection molding	<p>Rear Temperature 450-480(230-250) deg F (deg C)                      Center Temperature 460-490(235-255) deg F (deg C)                      Front Temperature 470-500(240-260) deg F (deg C)                      Nozzle Temperature 470-510(240-265) deg F (deg C)                      Melt Temperature 470-510(240-265) deg F (deg C)                      Mold Temperature 100-200(40-95 deg F (deg C)                      Back Pressure 0-50 psi                      Screw Speed Moderate                      Injection Speed Fast</p> <p>Injection speed, injection pressure and holding pressure have to be optimized to the individual article geometry. To avoid material degradation during processing low back pressure and minimum screw speed have to be used. Overheating of the material has to be avoided, in particular for flame retardant grades. Up to 25% clean and dry regrind may be used.</p>
Injection molding Preprocessing	To avoid hydrolytic degradation during processing, Vandar resins have to be dried to a moisture level equal to or less than 0.02%. Drying should be done in a dehumidifying hopper dryer capable of dewpoints <-30°F (-34°C) at 250°F (121°C) for 4 hours.

## Other Approvals

Other Approvals

OEM	Specification	Additional Information
Stellantis - Chrysler	CPN 4304	100% color match